



**ILCO UNICAN**  
023 MANUAL KEY MACHINE

## 023 KEY MACHINE PART LIST

TO ORDER: Specify Ref. No., Part No., Description,  
Serial Number, Model and Quantity.

Ref. No.	Part No.	Description	Qty*
1A	1104026S	Carriage Assy (consists of Nos.1-8,77 & 91)	1
1	1106024A	Carriage Base	1
2	1103536A	Carriage Studs	2
3A	1103193S	4 Way Vise Jaw Assy includes: Lower Vise Jaws (2) Carriage Clamp Springs (2) Upper Vise Jaws (2) Thrust Washers (4) Thrust Bearings (2)	1
3	1103196A	Lower Vise Jaws	2
4	1103495P	Carriage Clamp Springs	2
5	1103199A	Upper Vise Jaws	2
6	1103572P	Thrust Washers	4
7	1103054P	Thrust Bearings	2
8	1103264A	Wing Nut	2
20	1103095P	Oilite Bushing 3/4 x 5/8 x 1" Flanged	2
21	1105032P	Oilite Bushing 13/16 x 5/8 x 5/8" Flanged	2
23	1106187P	Carriage Shaft Spindle	1
32	1105115P	No.10-24 x 3/8" Button Hd Cap Screw	2
34	1103595P	1/4" Lock Washer	6
36	1106128A	1/2-20 L.H. Cutter Shaft Hex Nut	1
37	1106180P	Cutter Shaft Spacer	2
38	X23MC	Cutter	1
39	1106220A	Fiber Washer	1
40	1106190P	Cutter Shaft (Spindle)	1
41	1104181A	3-1/2 2L Drive Pulley	1
42	1102053P	1/4-20 x 1/4 Set Screw	2
43A	BF000211XX	Brush Kit (Consists of Nos.43-46)	1
43	814-00-21	814 Nylon Brush	1
44	1103103A	Brush Adaptor	1
45	1103640P	5/16 Plain Washer	1
46	1103080P	5/16-18 x 2-1/4 Lg. Hex Hd Bolt	1
47	1104091P	1-1/2" 2L Pulley	1
48	1104012P	V-Belt	1
49	1106110A	Cutter Guide	1
53	1106216A	Guide Washer	1
54	1106160P	10-24 x 1/2" Lg. Socket Hd. Cap Screw	1
55	1105166A	Guide Adjustment Screw	1
56A	1105070S	Key Guide Assy.	1
56	1105070A	Key Guide	1
57	1105025P	Key Guide Bracket	1
58	1106100P	Dowell Pin 1/4 x 2-1/2	1
59	1106113A	Key Guide Housing	2

\*Quantity per machine

Ref. No.	Part No.	Description	Qty*
60	1106155P	No.6-32 x 1/2 Button Hd Cap Screw	2
61	1104045P	10AMPS ETA Circuit Breaker	1
62	1104155P	MB315 Mite-T-Breaker	1
65	1105020A	Body, machined and painted	1
66	1104034S	Carrying Case Assy	1
68	1104200P	Base Plate	1
70	1101195P	1/4-20 x 3/4" Lg. RHMS	4
71	1103253P	1/4-20 Hex Nut	6
73	1103585P	No.8 Lock Washer	3
74	1103379P	8-32 x 1/4" RHMS Screw	2
75	1104080P	12 Volt Motor D.C.	1
76	1103078P	1/4-20 x 1/2 Hex Hd Bolt	2
77	1106173P	1/4-20 x 1/2 Dog Point Set Screw	2
78	1103615P	1/4" Plain Washer	2
79	1105171P	Key Guide Spring	1
80	1103362P	Roll Pin	1
83	1103268P	Oil Cup	1
85	1104076P	110/12V Name Plate	1
85A	1104077P	220/12V Name Plate	1
86	1104056A	Cover	1
89	1103575P	No. 10 Lock Washer	4
90	7100490P	No.10-32 Hex Nut	4
91	1104070P	Hook & Eye 1-1/2"	1
92	1104170P	No.8-32 x 1RHS Machine Screw	1
94	1104140P	Hook Spacer	1
95	1104020P	Bracket Motor	1
96	1104055P	Feet & Case Bumper	4
97	1103378P	No.10-32 x 1/2 Binding HM Screw	6
98	1104093P	110V/12V Transformer	1
98A	1104094P	220V/12V Transformer	1
99	1104165P	No.6-32 x 1-3/4 RHMS Screw	4
100	1104081P	No.6-32 Hex Nut	20
101	1104118P	No.10-24 x 1/4 Truss HMS Screw	1
102	1104150P	Bridge Rectifier	1
103	1104145P	Terminal Board	1
104	1104125P	No.6 x 3/8 Pan Head Screw	10
105	1104117P	No.8-32 x 3/4 Truss Hd Machine Screw	1
106NS	1103290P	3 Pronged Plug	1
107NS	1104028S	12 Volt Cable Assy	1
108NS	1106004P	K1 Hex Key (3/32")	1
109NS	1106006P	K2 Hex Key (5/32")	1
110NS	1103005P	K3 Hex Key (1/8")	1