



# 024 KEY MACHINE PART LIST

TO ORDER: Specify Ref. No., Part No., Description, Serial Number, Model and Quantity.

Ref. No.	Part No.	Description	Qty †
1A	1105041S	Carriage Assy (consist of Nos. 1-15)	1
1	1105015A	Carriage Base	1
2	1103536A	Carriage Studs	2
3A	BF000039XX	4 Way Vise Jaw Assy includes: Lower Vise Jaws (2) Carriage Clamp Springs (2) Upper Vise Jaws (2) Thrust Washers (4) Thrust Bearings (2)	1
3		Lower Vise Jaws	2
4	1103495P	Carriage Clamp Springs	2
5		Upper Vise Jaws	2
6	BD0222XXXX	Thrust Bearing Set includes Thrust Washers (4) Thrust Bearings (2)	1
8	1103264A	Wing Nut (Ilco)	2
9	1106112A	Carriage Handle	1
10	129600	Knob	2
11A	1105186A	Trigger Assy (consist of 11-15)	1
11		Trigger Plunger	1
12		Trigger Spring	1
13		Trigger Body	1
14		Trigger Knob	1
15		1/16 x 3/8 Roll Pin	1
16	1105170P	Torsion Spring	1
17	194251	Flat Washer	1
18	174605	No.10-32 x 1/2 Socket Hd Cap Screw	1
19	1105034A	Collar	1
19A	174449	No.10-32 x 1/4 Socket Hd Set Screw	2
20	1103095P	Oilite Bushing 3/4 x 5/8 x 1", Flanged	1
21	1105032P	Oilite Bushing 13/16 x 5/8 x 5/8, Flanged	1
22	1105031A	Oilite Bushing Machined	1
23	1105111A	Carriage Shaft Rack	1
24A	1105057S	Gear Housing Assy (consist of parts 24-34)	1
24	1105056A	Gear Housing	1
25	1105030P	Oilite Bushing 13/16 x 5/8 x 1/2" Lg.	1
26	1105028P	Oilite Bushing 13/16 x 5/8 x 5/8" Lg.	1
27	1105101A	Pinion, Machined	1
28	1105161A	Pinion Shaft	1
29	1102056P	1/4-28 x 3/8" Socket Hd Set Screw	2
30	1105105P	Rack Key	1
31	1105036A	Cover Plate	2
32	1105115P	No.10-24 x 3/8" Hd Cap Screw	6
33	172448	1/4-20 x 1/2" Lg RH Slotted Mach Screw	4
34	194253	1/4" Lock Washer	8
35A	1105012S	Bar Handle Assy (consist of parts 10 & 35)	1
35	1105011A	Bar Handle (Lever)	1
36	151090	1/2-20 LH Cutter Shaft Hex Nut	1
37	1106180P	Cutter Shaft Spacer	1
38	BC0048XXX	11MC Cutter	1
39	194110	Fiber Washer	1
40	1106190P	Cutter Shaft (Spindle)	1
41	B2400048	Machine Pulley	1
43A	BF000211XX	Brush Kit (consists of 43-46)	1
43	129898	814 Nylon Brush	1
44	1103103A	Brush Adaptor	1
45	194080	5/16 Plain Washer	5
46	1103080P	5/16-18 x 2-1/4" Lg. Hex Hd Bolt	1
47	129085	Motor Pulley 2"-3L	1

Ref. No.	Part No.	Description	Qty †
48	129423	3L-180 V-Belt	1
49	1105065A	Cutter Guide	1
50	1103370P	Cutter Guide Roller	1
51	1103090P	Guide Roller Bushing	1
52	1105120P	No.8-32 x 5/8 Lg. Button Hd Cap Screw	1
53	102703U	Washer	1
54	1106160P	10-24 x 1/2" Lg Socket Hd Cap Screw	1
55	129111	Guide Adjustment Screw	1
56A	1105070S	Key Guide Assy. (consist of part 56, 59 & 60)	1
56	1105070A	Key Guide	1
57	1105025P	Key Guide Bracket	1
58	1106100P	Dowel Pin 1/4 x 2-1/2" LG	1
59	1106113A	Key Guide Housing	2
60	1106155P	No.8-32 x 1/2 Button Hd Cap Screw	2
61	1103128P	Circuit Breaker	1
62	1103541P	Rocker Switch	1
63	1103149P	Decal On/Off	1
64	1103395P	No.6-32 x 1/4 Button Hd Cap Screw	2
65	500290P	Body, machined and painted	1
66A	1106520S	Base Assy (consists of Nos. 66 & 67)	1
66	1106015A	Base Plate	1
67	1106010A	Base Support Plate	1
68	1106061P	Electrical Cover	1
69	1105008A	Aluminum Base Plate	1
70	1105130P	1/4-20 x 1-1/4 Lg. Round Hd. Mach. Screw	4
71	151077	1/4-20 Hex Nut	4
72	1103382P	No.8-32 x3/16 RHSM Screw	7
73	194206	No.8 Lock Washer	4
74	1103379P	No.8-32 x 1/4 Lg. Truss Hd Mach. Screw	3
75	129330	Motor 1/4HP x 110V	1
76	174269	1/4-20 x 3/4 Hex Hd Bolt	4
77	1103398P	1/4-20 x 5/16 Socket Hd Set Screw	1
79	1105171P	Key Guide Spring	1
80	1103362P	Roll Pin	1
81	1103464P	Snap Plug 7/8" Dia.	1
82	1106138A	Oil Cup Extension	1
83	1103268P	Oil Cup	1
84	1102033P	Crescent Ring	1
85	149001	Name Plate	1
86A	1105056S	Machine Cover Assy. (consists of Nos. 86-90)	1
86	1105058A	Cover	1
87	1105060P	Plastic Chip Guard	1
88	172314	No.10-32 x 1/2" Machine Screw	2
89	194006	No.10 Lock Washer	2
90	151300	No.10-32 Hex Nut	2
91NS	1103290P	3 Pronged Plug w/cord	1
92NS	1103115P	Two Wire Motor Cable	1
93NS	1103172P	Rubber Grommet	4
94NS	129014	K1 Hex Key (3/32")	1
95NS	129074	K2 Hex Key (5/32")	1
96NS	129109	K3 Hex Key (1/8")	1
97NS	129395	220V Motor (Dual Voltage)	1
98NS	149006	Name Plate (220V)	1
99NS	129297	12 Volt Motor	1
100NS	149007	Name Plate (110V)	1
101NS	129050	Motor Pulley	1
102NS	129270	12 Volt Starter Selenoid	1
103NS	129358	12V Fuse	1
104NS	129359	Fuse Holder	1
105NS	129289	12 AWG Wire	12Ft.

† Quantity per machine.